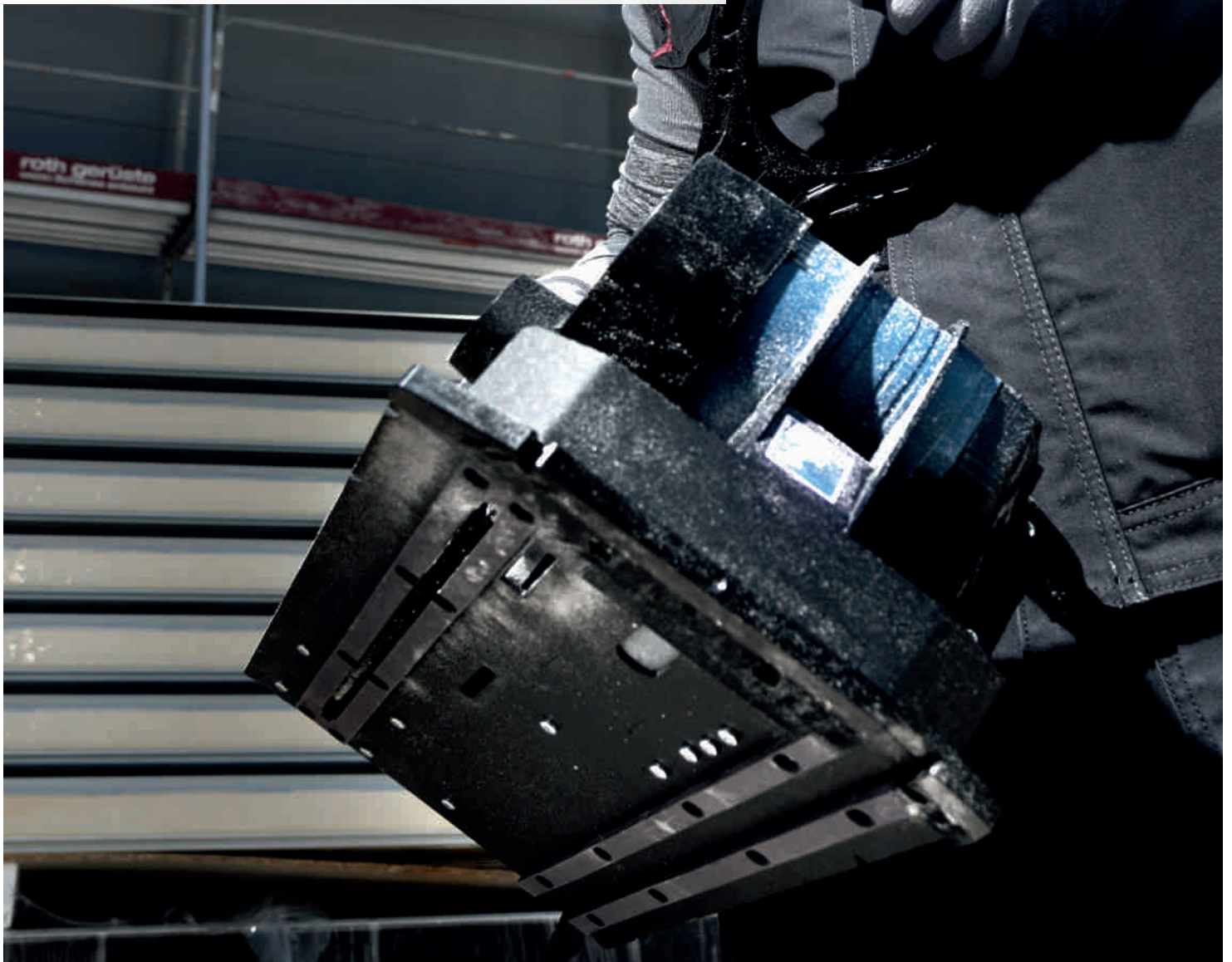


TRUMPF



Catalogue

Electric- and cordless Power Tools



Solid tool.
Solid result.

The right tool for every industry

Professional sheet metal fabricators in many industries around the world rely on user-friendly electric- and cordless Power Tools by TRUMPF. Our products convince not only by their high quality "made in Switzerland", but also by the latest technology. As the world's leading manufacturer of manufacturing technology, TRUMPF stands for innovation on a high level. Benefit from our cross-industry application know-how in the field of power tools.

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ROOF AND BUILDING ENVELOPE

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TANK REMOVAL/ DEMOLITION/ DISASSEMBLY

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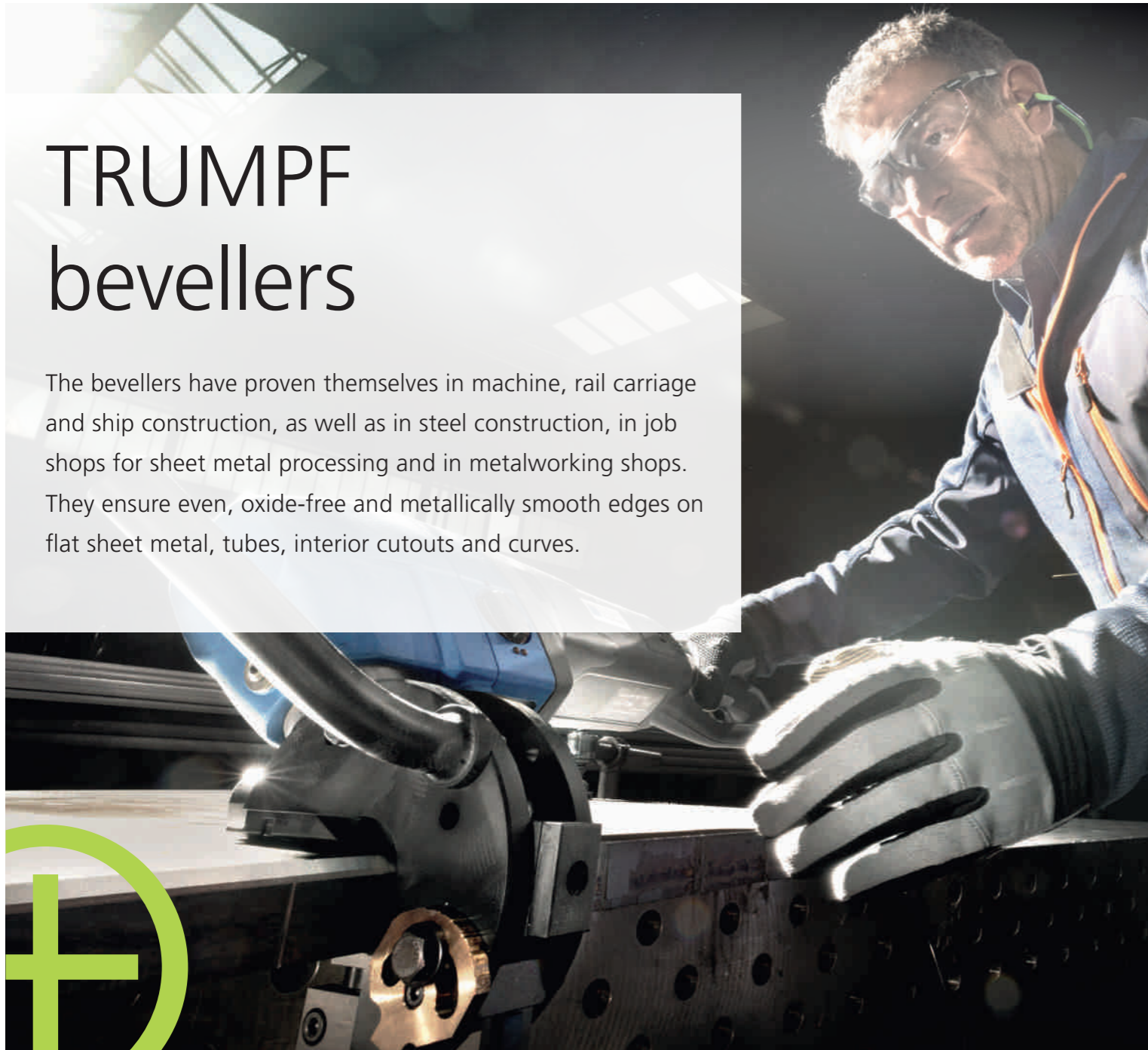
SPECIAL MACHINES

Fiber composite nibbler	84
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TRUMPF bevellers

The bevellers have proven themselves in machine, rail carriage and ship construction, as well as in steel construction, in job shops for sheet metal processing and in metalworking shops. They ensure even, oxide-free and metallurgically smooth edges on flat sheet metal, tubes, interior cutouts and curves.



Particular strengths:

- No reworking

With the beveller, you can prepare high-quality welding seams in a single operation.

- Long tool life

The cutting tools can be reground many times.

- High-quality welding seams

Precise surface roughness and oxide-free surfaces guarantee highly durable weld connections.

- Perfect results

Cutting edges free from emissions and oxides ensure metallurgically free K, V, X and Y edges.

- The right setting

It is quick and easy to adjust the settings for the chamfer height and sheet thickness.

- Quick working speed

The beveller enables you to progress quickly with your work.



Overview bevellers

Tips:

- With the TruTool TKF 700 you have the choice of three carriers with angles of 30°, 37.5° and 45°. The TruTool TKF 1500 models allow you to continuously adjust the bevel angles from 20° - 55°.

Overview bevellers TruTool

TKF 700



Technical data			
Bevel angles		30°	37.5° 45°
Max. bevel length (ls) Max. bevel height (hs)	mm	ls	hs
Steel 400 N/mm ²	mm	7	5
Working speed	m/min	1.5	
Weight	kg	5.3	
Product features			
Carriers for bevel angles 30° 37.5° 45°		X	
Bevel angles easily adjustable from 20° to 55°			
No extra tool required to adjust the bevel height and sheet thickness		X	
With 2 speed			
Country / order numbers			
		30°	37.5° 45°
DE		2574824 2598701 2598707	
CH		2598685 2598702 2598708	
GB		2598686 2598703 2598709	
USA		2598687 2598704 2598710	

Bevel length (ls) for all bevel angles. Bevel height (hs) for 45°.

Overview bevellers TruTool

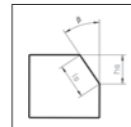
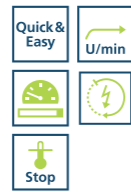
TKF 1500

TKF 1500 with 2 speed



Technical data				1. Gang		2. Gang	
Bevel angles		20°–45°		20°–45°		20°–45°	
Max. bevel length (ls) Max. bevel height (hs)	mm	ls	hs	ls	hs	ls	hs
Steel 400 N/mm ²	mm	15	10.6	15	10.6	15	10.6
Working speed	m/min	2		1.25		2	
Weight	kg	16.5		19.5		19.5	
Product features							
Carriers for bevel angles 30° 37.5° 45°							
Bevel angles easily adjustable from 20° to 55°		X				X	
No extra tool required to adjust the bevel height and sheet thickness							
With 2 speed						X	
Country / order numbers							
DE		2606420		2606424			
CH		2606421		2606425			
GB		2606422		2606426			
USA		2606423		2606427			

TruTool TKF 700



Technical data							
Bevel angles		30°		37.5°		45°	
		ls	hs	ls	hs	ls	hs
Max. bevel length (ls)							
Max. bevel height (hs)							
Steel 400 N/mm ²	mm	7.0	6.1	7.0	5.6	7.0	5.0
Steel 600 N/mm ²	mm	5.7	4.9	5.7	4.5	5.7	4.0
Steel 800 N/mm ²	mm	4.0	3.5	4.0	3.2	4.0	3.0
Sheet thickness	mm	1 – 15					
Smallest inner radius	mm	40					
Working speed	m/min	1.5					
Rated input power	W	1700					
Weight	kg	5.3					
Length/width	mm	342 / 240					

Included accessories

Cutter standard, roller guide cpl., grip, TORX screwdriver, screwdriver SW 4, hex head wrench SW 5, grease gun G1, TRUMPF Box M3

Product features

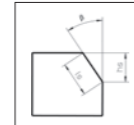
- Mount pieces for bevel angles 30°, 37.5° or 45°
- You can rotate the cutting direction by 90° to the right or left
- Pipe processing with inner diameter from 80 mm
- Interior cut-outs from diameter 90 mm and radii from 40 mm

Consumables				
Cutter standard	CR cutter	Spare part set cutters standard	Spare part set cutters CR	Cutter mount 30°, 37.5° or 45°
1264353 set of 5	1264400 set of 5	132371 set of 2	0132740 set of 2	0134609 30° 0259379 37,5° 0977765 45°

Consumables	
Cutter standard	set of 5, 1264353
CR cutter	set of 5, 1264400
Spare part set cutters standard (2x cutters, 1x screw)	0132371
Spare part set cutters CR (2x cutters, 1x screw)	0132740
Cutter mount 30°	0134609
Cutter mount 37,5°	0259379
Cutter mount 45°	0977765

Accessories		
Carrier 30°		0977770
Carrier 37,5°		0977769
Carrier 45°		0977767
Grip		0131063
Support roll cpl.		0131559
Roller guide cpl.		0130868
Work station		0977764
TORX screwdriver	TX25	0131549
Hex head wrench SW 5		0373324
Screwdriver SW 4		0067849
Lubricating grease G1	grease gun 70g	1369906
Lubricating grease G1	25 g	0344969
Lubricating grease G1	900 g	0139440
Punch and nibble oil für steel	500 ml	0103387
Punch and nibble oil für aluminium	1000 ml	0125874
TRUMPF Box M3		1770951

TruTool TKF 1500



Technical data			
Bevel angles	20° – 45°		
Bevel angles (with special stripper)	20° – 55°		
Max. bevel length (ls)		ls	hs
Max. bevel height (hs)			
Steel 400 N/mm ²	mm	15	10.6
Steel 600 N/mm ²	mm	9	6.4
Steel 800 N/mm ²	mm	6	4.2
Sheet thickness	mm	4 – 40	
Sheet thickness with adjustment set	mm	40 – 160	
Smallest inner radius	mm	55	
Working speed	m/min	2	
Rated input power	W	2600	
Weight	kg	16.5	
Length/width	mm	554/361	

Bevel length (ls) for all bevel angles. Bevel height (hs) for 45°

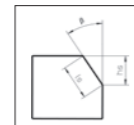
Included accessories

Cutting tool standard, roll holder right, grip socket, grip pipe, chip box, hexagonal screw M 10 x 20 and M 10 x 25, key AL 17, hex head wrench 6 mm, Punch and nibble oil for steel, tube grease S1, grease gun, setting gauge, carrying case

Product features

- Powerful 2600 W motor for permanent load capacity
- Beveling angle easily adjustable from 20° to 55°
- Integrated hand protection, for high degree of work safety and low vibration work
- Interior cut-outs from diameter 130 mm and radii from 55 mm.

TruTool TKF 1500 with 2 speed



Technical data					
Bevel angles	20° – 45°		20° – 45°		
Bevel angles (with special stripper)	20° – 55°		20° – 55°		
		1 st gear	2 nd gear		
Max. bevel length (ls)		ls	hs	ls	hs
Max. bevel height (hs)					
Steel 400 N/mm ²	mm	15	10.6	15	10.6
Steel 600 N/mm ²	mm	11	7.8	9	6.4
Steel 800 N/mm ²	mm	9	6.4	6	4.2
Sheet thickness	mm	4 – 40			
Sheet thickness with adjustment set	mm	40 – 160			
Smallest inner radius	mm	55			
Working speed	m/min	1.25		2	
Rated input power	W	2600			
Weight	kg	19.5			
Length/width	mm	607/361			

Bevel length (ls) for all bevel angles. Bevel height (hs) for 45°

Included accessories

Cutting tool standard, roll holder right, grip socket, grip pipe, chip box, hexagonal screw M 10 x 20 and M 10 x 25, key AL 17, hex head wrench 6 mm, Punch and nibble oil for steel, tube grease S1, grease gun, setting gauge, carrying case

Product features

- Powerful 2600 W motor for permanent load capacity
- 2-speed version for adjusting the stroke rate. For high strength materials.
- Beveling angle easily adjustable from 20° to 55°
- Integrated hand protection, for high degree of work safety and low vibration work
- Interior cut-outs from diameter 130 mm and radii from 55 mm

Consumables

Cutting tool standard	Cutting tool aluminium	Cutting tool CR	Cutting tool CR 5575	Cutting tool high performance CR	Glide box	Stripper
2278672 1 piece 1263021 set of 2 1263029 set of 10	2278690 1 piece 1264419 set of 2	2278688 1 piece 1264417 set of 2 1264418 set of 10	2278692 1 piece 1327480 set of 2 1327482 set of 10	2278691 1 piece 1264420 set of 2 1264432 set of 10	1884873	0023242

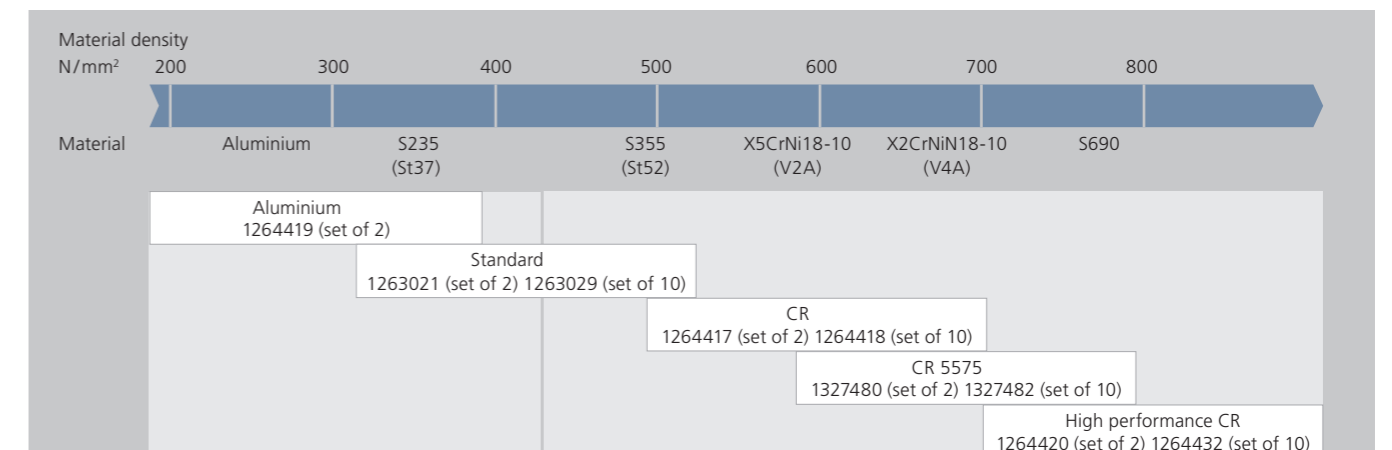
Consumables

Cutting tool standard	1 piece	2278672
Cutting tool standard	set of 2, 1263021	set of 10, 1263029
Cutting tool for aluminium	1 piece	2278690 set of 2, 1264419
Cutting tool CR	1 piece	2278688
Cutting tool CR	set of 2, 1264417	set of 10, 1264418
Cutting tool CR 5575	1 piece	2278692
Cutting tool CR 5575	set of 2, 1327480	set of 10, 1327482
Cutting tool high performance CR	1 piece	2278691
Cutting tool high performance CR	set of 2, 1264420	set of 10, 1264432
Glide box		1884873
Stripper		0023242

Accessories

Adjustment set cpl. for 40–80 mm sheet thickness	0023203
Adjustment set cpl. for 80–120 mm sheet thickness	0023204
Adjustment set cpl. for 120–160 mm sheet thickness	0027799
Roll holder, including stripper, pipe-Ø 90–200 mm	0005123
Adapter for pipe machining, pipe-Ø 30–120	0027798
Special stripper 55°	0032119
Roll holder right coupling	1238982
Roll holder left coupling	1240848
Grip pipe	0023206
Grip socket	0023229
Box for small parts	0353966
Chip box	0023209
Suspension bracket	0023210
Setting gauge	1411767
Working station with stand	0005079
Working station without stand	1343474
Stand	0003677
Hex head wrench SW 5	0373324
Hex head wrench SW 6	0118860
Key AL 17	0078310
Grease gun	0068624
Lubricating grease S1	25 g 0121486
Lubricating grease S1	1000 g 0342887
Lubricating grease G1	900 g 0139440
Punch and nibble oil for steel	500 ml 0103387
Punch and nibble oil for aluminium	1000 ml 0125874
Carrying case	2277078

Recommendation cutting tool for TKF 1500 | TKF 1500 with 2 speed





Extended warranty

Extend the standard warranty of your machine to a 5-year warranty. Completely free of charge. The fastest and most convenient method of registering and getting the 5-year warranty is to go to www.trumpf.com/s/warranty-powertools. Our rechargeable batteries have a 3-year guarantee. There's no restriction on charging cycles and no need to register.

Maschine/Machine











Akku/Battery










5 Jahre Garantie
Years warranty

3 Jahre Garantie
Years warranty

Legend

You can find the symbols on the machine pages

-  LiHD Technology
Battery-powered machines with 12V drive.
-  LiHD Technology
Battery-powered machines with 18V drive.
-  Brushless motor
Low-wear and tear motor for maximum longevity.
-  Quick & Easy
Quick and easy tool change.
-  Several times rotatable
The cutters can be turned twice and ensure a long service life.
-  Several times rotatable
The cutters can be turned 4 times and ensure a long service life.
-  Turnable and regrindable several times
Cutting tools up to 2-fold turnable and regrindable. For long service life.
-  Turnable and regrindable several times
Cutting tools up to 4-fold turnable and regrindable. For long service life.
-  Low-vibration
Minimal vibration values and highest user friendliness.
-  Rotating punch
Ensures regular wear and long service life.

-  Light-weight
Low machine weight for low-fatigue work.
-  Integrated lubrication
For a constant cutting quality and long tool service life.
-  Quick-acting brake
Safe working due to fast tool stop.
-  Softgrip
Ensures optimum and convenient machine control and minimizes vibration.
-  Speed governor
Adjustable speed for material-specific working and perfect results (only for 230 V machines).
-  Smooth start
Ergonomic work through smooth starting.
-  Overload protection
Protects the motor from over-heating.
-  Restart protection
Prevents unwanted starting after power interruptions.
-  Optimum protection
Avoidance of hazardous dust.
-  Safety clutch
Safe working by decoupling the power unit in case of unexpected tool stop.

Overview TRUMPF Boxes and inserts

Type	S1	S2	M2	M3	L2	Insert	Order number
Order number	1763681	1763682	1770890	1770951	1763686		
External dimensions HxWxL mm:	105 x 396 x 296	158 x 396 x 296	158 x 496 x 296	210 x 496 x 296	158 x 596 x 396		
Internal dimensions HxWxL mm:	75 x 383 x 273	128 x 383 x 267	128 x 483 x 267	180 x 483 x 267	124 x 545 x 330		
Weight kg:	1.3	1.5	1.9	2.1	3.4		

Electric machines							
TruTool C 250	X					S 102	1771093
TruTool S 250	X					S 102	1771093
TruTool S 450			X			M 202	1771097
TruTool N 200	X					S 102	1771093
TruTool N 350				X		M 201	1771096
TruTool N 500				X		M 201	1771096
TruTool N 700					X	L 201	1771102
TruTool PN 200	X					S 102	1771093
TruTool PN 201			X			M 205	2282145
TruTool F 125	X					S 102	1771093
TruTool F 140		X				S 201	1771099
TruTool F 300				X		M 301	1771100
TruTool F 301				X		M 301	1771100
TruTool TKA 700				X		M 203	1771098
TruTool TKF 700				X		M 201	1771096
TruTool FCN 250	X					S 102	1771093

Battery machines							
TruTool C 160		X				S 202	2578290
TruTool C 200		X				S 204	2578313
TruTool C 250		X				S 204	2578313
TruTool S 114		X				S 202	2578290
TruTool S 160		X				S 202	2578290
TruTool S 250		X				S 204	2578313
TruTool N 160 / N 160 with extension		X				S 203	2578312
TruTool N 200		X				S 204	2578313
TruTool PN 200		X				S 204	2578313
TruTool PN 201			X			M 207	2578315



Overview packaging

Type	Carrying case 2277078	Carrying case 1798090	Carrying case 2614044	Carrying case 2398010
Order number	550x670x240	460x270x550	460x200x570	
External dimensions HxWxL mm:	5.2	4.3	5.2	5.2
Weight kg:				

TruTool N 1000	X			
TruTool TPC 165		X		
TruTool TF 350			X	
TruTool TKA 1500				X
TruTool TKF 1500	X			

Noise and vibrations Information

Measured values determined according to EN 60745

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period. An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Noise and Vibrations Information

Type	Vibration emission value ah (vector sum of three directions) ah [m/s ²]	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level Lpa [dB(A)]	A-assessed sound power level Lwa [dB(A)]	Uncertainty for noise emission values k [dB]
Electric machines					
TruTool C 250 (2B1)	17,5	7,3	80	91	3
TruTool S 250 (2A1)	20,2	6,0	80	91	3
TruTool S 450 (3A1)	8,8	1,5	105,2	116,2	2,5
TruTool N 200 (2A1)	5,2	1,5	80	91	3
TruTool N 350 (3A1)	6,9	2	105,2	116,2	2,5
TruTool N 500 (3A1)	10,9	1,5	105,2	116,2	2,5
TruTool N 700 (2A1)	12,5	2	100,4	111,4	3
TruTool N 1000 (3B1)	12,8	3,6	91	102	3
TruTool PN 200 (2A1)	7,3	1,5	80	91	3
TruTool PN 201 (2A1)	5,9	1,5	80	91	3
TruTool TPC 165 (2A1)	2,8	1,5	107	118	4
TruTool F 125 (2A1)	3,8	1,4	80	91	3
TruTool F 140 (2A1)	≤ 2,5	1,5	80	91	3
TruTool F 300 (2A1)	< 2,5	1,5	80	91	3
TruTool F 300 (3B1) with 1700 W motor	1,2	1,8	85	96	3
TruTool F 301 (2A1)	≤ 2,5	1,5	80	91	3
TruTool TF 350 (3A1)	2	1,5	73	84	3
TruTool TKA 700 (1A1)	4,1	1,5	93,8	105	2,5
TruTool TKA 1500 (1A1)	5,7	1,5	90	101	3
TruTool TKF 700 (3A1)	14,9	1,5	84	95	3
TruTool TKF 1500 (4A1)	12,1	2,5	87	98	1,5
TruTool TKF 1500 (4B1)	12,1	2,5	87	98	1,5
TruTool FCN 250 (1A1)	5,2	1,5	80	91	3
TruTool TSC 100 (3A1)	4,7	1,5	91	102	3

Noise and vibration information					
Type	Vibration emission value ah (vector sum of three directions) ah [m/s ²]	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level Lpa [dB(A)]	A-assessed sound power level Lwa [dB(A)]	Uncertainty for noise emission values k [dB]
Battery machines					
TruTool C 160 (2A5)	6,0	1,5	67	78	3
TruTool C 160 (2B5)	6,0	1,5	67	78	3
TruTool C 200 (2A5)	7,4	1,5	69	80	3
TruTool C 250 (3B5)	8,5	1,5	69	80	3
TruTool S 114 (2A5)	5,4	1,5	70	81	3
TruTool S 160 (2A5)	7,6	1,5	69	80	3
TruTool S 250 (3A5)	11,8	1,5	71	82	3
TruTool N 160 (2A5)	10	1,5	90	101	3
TruTool N 160 (2A5) with extension	10	1,5	90	101	3
TruTool N 200 (3A5)	6,3	1,5	96	107	3
TruTool PN 200 (3A5)	7,2	1,5	93	104	3
TruTool PN 201 (3A5)	5,8	1,5	94	105	3
TruTool TF 350 (3A5)	2	1,5	73	84	3

General terms and conditions

Delivery terms

For the delivery of the products listed in this brochure, the relevant valid terms and conditions of delivery are standard.

Warranty

For TRUMPF electric and cordless power tools, the term of liability is 12 months as of the date of invoice. Damages that are traced back to natural wear and tear, overstress or improper use of the machine are excluded from the warranty. Damages that occur due to material or manufacturing defects or errors will be handled by a replacement delivery or repaired free of charge. Claims can only be accepted if the device is sent back to your TRUMPF dealer without having been disassembled.

ISO certification

All electric and cordless-operated tools produced in our production facilities are certified according to ISO 9001.

Nominal voltages

In general, the corresponding country models are available for all machines. Please contact your TRUMPF sales office for additional details.

Subject to changes

We reserve the right to change data as well as correct mistakes and print errors; liability for such is excluded. Technical data, in particular, are subject to change without prior notification. Individual features may differ depending on country-specific issues.

CE conformity

All electric and cordless-operated tools in this catalogue adhere to the provisions of the respectively relevant EU directives.

Service

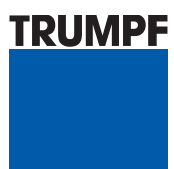
TRUMPF offers worldwide repair service centers. Please contact your regional sales office so that repairs can be made by our trained specialists.

Operating manuals as well as spare parts lists are delivered along with the machines. If these documents are lost, replacements are available for download at www.trumpf-powertools.com.

Please use only original spare parts as well as original accessories from TRUMPF. This guarantees trouble-free machine use and, in case of a claim, acceptance of your warranty claim.

TRUMPF is certified according to ISO 9001
(further informations see: www.trumpf.com/s/quality)

Order no. 1272249_2022_04 – subject to change



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