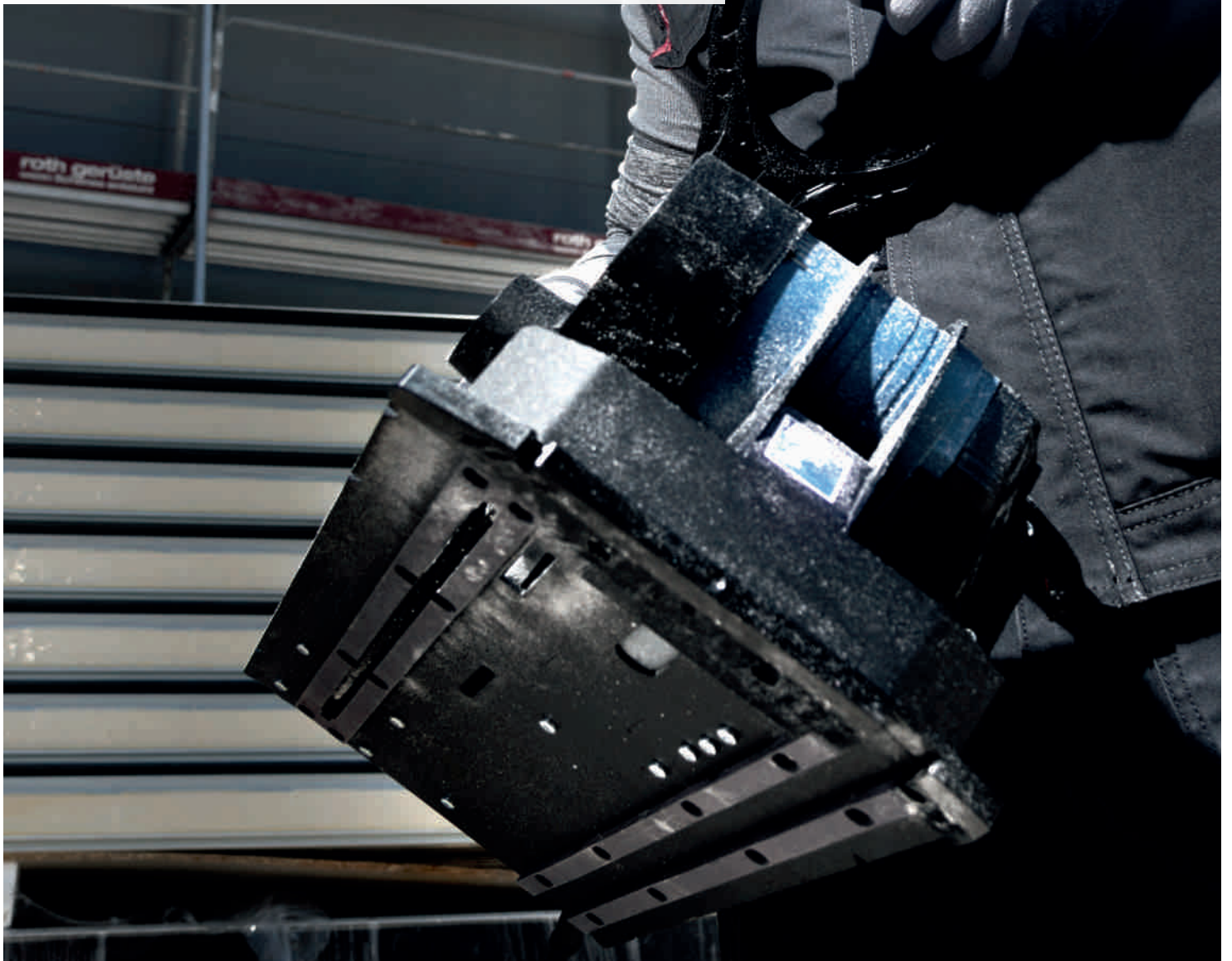


TRUMPF



Catalogue

Electric- and cordless Power Tools



Solid tool.
Solid result.

The right tool for every industry

Professional sheet metal fabricators in many industries around the world rely on user-friendly electric- and cordless Power Tools by TRUMPF. Our products convince not only by their high quality "made in Switzerland", but also by the latest technology. As the world's leading manufacturer of manufacturing technology, TRUMPF stands for innovation on a high level. Benefit from our cross-industry application know-how in the field of power tools.

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TRUMPF shears

TRUMPF provides tinsmiths, plumbers, electricians, heating and ventilation specialists, as well as container or elevator constructors with numerous shears which are optimally adapted to their intended purpose.



Particular strengths:

- Unbeatable performance on curves

The shears are designed for the highest manoeuvrability, even on tight, difficult radii.

- Chip-free slitting process

Using the sheet metal cutters, you can cut without burrs and thermal influences.



- Clear view of the work surface and cutting line

A clear view allows you to cut accurately according to the scribed line, in any position – even upside down.

- Multi-edge cutter for cost-effective work

The blades are simple to change and can be turned several times.

Overview shears



Tips:

- To achieve optimum cutting results, you can adjust the distance between the cutters individually to the desired sheet thickness. This ensures high precision cutting.

Overview shears TruTool

S 114
LiHD battery 12V

S 160
LiHD battery 12V



| Technical data | | | |
|--|-------|-------------------|-------------------|
| Max. sheet thickness | | | |
| Steel 400 N/mm ² | mm | 1.6 | 1.6 |
| Spiral ducts steel 400 N/mm ² | mm | 4 x 0.75 | |
| Working speed up to | m/min | 13 | 9 |
| Weight | kg | 1.8 | 1.7 |
| Product features | | | |
| 2-sided. cutting blades | | | |
| 4-sided. cutting blades | | | X |
| Interchangeable cutters | | X | |
| Tool free height adjustment for sheet thickness | | | |
| Country / order numbers | | | |
| DE | | 2525346 | 2525345 |
| CH | | 2525346 | 2525345 |
| GB | | 2534320 | 2534315 |
| USA | | 2534319 | 2534314 |
| Solo (without battery / charger) box cardboard box | | 2534341 2576950 | 2534316 2576948 |

Overview shears TruTool

S 250

S 250
LiHD battery 18V

S 450



| Technical data | | | | |
|--|-------|---------|-------------------|---------|
| Max. sheet thickness | | | | |
| Steel 400 N/mm ² | mm | 2.5 | 2.5 | 4.5 |
| Spiral ducts 400 Steel N/mm ² | mm | | | |
| Working speed up to | m/min | 7 | 7 | 4 |
| Weight | kg | 2.2 | 2.6 | 6.2 |
| Product features | | | | |
| 2-sided, cutting blades | | | | X |
| 4-sided, cutting blades | | X | X | |
| Interchangeable cutters | | | | |
| Tool free height adjustment for sheet thickness | | | | X |
| Country / order numbers | | | | |
| DE | | 1942384 | 2525314 | 2574717 |
| CH | | 1942385 | 2525314 | 2598631 |
| GB | | 1942386 | 2534383 | 2598632 |
| USA | | 1942387 | 2534382 | 2598633 |
| Solo (without battery / charger) box cardboard box | | | 2534384 2576983 | |

TruTool S 114 LiHD battery 12V



| Technical data | | |
|--|-------|----------|
| Max. sheet thickness | | |
| Steel 400 N/mm ² | mm | 1.6 |
| Steel 600 N/mm ² | mm | 1 |
| Aluminium 250 N/mm ² | mm | 2 |
| Spiral ducts steel 400 N/mm ² | mm | 4 x 0.75 |
| Spiral ducts steel 600 N/mm ² | mm | 4 x 0.5 |
| Working speed up to | m/min | 13 |
| Smallest radius | mm | 60 |
| Min. tube diameter | mm | 50 |
| Throat depths | mm | 30 |
| Voltage | V | 12 |
| Weight (with battery) | kg | 1.8 |
| Length/width | mm | 380/95 |

Included accessories

Cutter (integrated), screwdriver Torx PB 410, 2x battery 12V LiHD 4 Ah, charger LG 12V–36V, belt clip, TRUMPF Box S2

Product features

- Cutters are interchangeable; 2-sided use
- Easily rotatable machine
- Perfect for flush-cutting ventilation pipes at walls and ceilings
- For cutting and trimming C-L-U profiles, corrugated and trapezoidal sheet metal
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables

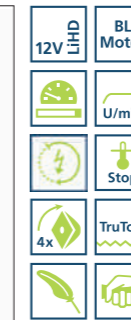


Cutter

1376494 set of 2

| Consumables | |
|-----------------------------|-------------------|
| Cutters | set of 2, 1376494 |
| Lubricating grease G1 25 g | 0344969 |
| Lubricating grease G5 900 g | 1954202 |
| Accessories | |
| Battery 12V LiHD 4 Ah | 2598770 |
| Charger LG 18V–36V DE / CH | 2569784 |
| Charger LG 18V–36V GB | 2569786 |
| Charger LG 18V–36V USA | 2569785 |
| Belt clip | 2599016 |
| Screwdriver Torx PB 410 | 1775531 |
| TRUMPF Box S2 | 1763682 |

TruTool S 160 LiHD battery 12V



| Technical data | | |
|---------------------------------|-------|---------|
| Max. sheet thickness | | |
| Steel 400 N/mm ² | mm | 1.6 |
| Steel 600 N/mm ² | mm | 1.2 |
| Steel 800 N/mm ² | mm | 1 |
| Aluminium 250 N/mm ² | mm | 2 |
| Working speed up to | m/min | 9 |
| Start hole diameter | mm | 28 |
| Smallest radius | mm | 16 |
| Voltage | V | 12 |
| Weight (with battery) | kg | 1.7 |
| Length/width | mm | 295/156 |

Included accessories

Cutter standard, hex head wrench SW 2 and SW 3, 2x battery 12V LiHD 4 Ah, charger LG 12V–36V, belt clip, TRUMPF Box S2

Product features

- Easy to exchange 4-sided cutting blades
- Exceptionally small, handy and manoeuvrable thanks to its short design and compact shearing head
- Also ideal for application in stainless steel
- Flexibility in curves: for radii from 15 mm
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables



Cutter

0126471 set of 2
1264320 set of 10



CR cutter

0919760 set of 2



Cutter titanium-coated

2089660 set of 2

| Consumables | |
|-----------------------------|--------------------------------------|
| Cutter | set of 2, 0126471 set of 10, 1264320 |
| CR cutter | set of 2, 0919760 |
| Cutter titanium-coated | set of 2, 2089660 |
| Lubricating grease G1 25 g | 0344969 |
| Lubricating grease G5 900 g | 1954202 |

| Accessoires | |
|----------------------------|---------|
| Battery 12V LiHD 4 Ah | 2598770 |
| Charger LG 18V–36V DE / CH | 2569784 |
| Charger LG 18V–36V GB | 2569786 |
| Charger LG 18V–36V USA | 2569785 |
| Belt clip | 2599016 |
| Hex head wrench SW 2 | 0002946 |
| Hex head wrench SW 3 | 0094840 |
| TRUMPF Box S2 | 1763682 |

TruTool S 250 / TruTool S 250 LiHD battery 18V



| Technical data | | |
|---------------------------------|-------|---------|
| Max. sheet thickness | | |
| Steel 400 N/mm ² | mm | 2.5 |
| Steel 600 N/mm ² | mm | 2 |
| Steel 800 N/mm ² | mm | 1.5 |
| Aluminium 250 N/mm ² | mm | 3 |
| Working speed (electric) up to | m/min | 7 |
| Working speed (battery) up to | m/min | 7 |
| Start hole diameter | mm | 28 |
| Smallest radius | mm | 20 |
| Rated input power (electric) | W | 550 |
| Voltage (battery) | V | 18 |
| Weight (electric) | kg | 2.2 |
| Weight (with battery) | kg | 2.6 |
| Length/height (electric) | mm | 279/155 |
| Length/height (battery) | mm | 337/201 |

Included accessories

Cutter (integrated), hex head wrench 4 mm, hex head wrench SW 2.5, TRUMPF Box S1 (electric version)
 Additional for battery version: 2x battery 18V LiHD 4 Ah, charger LG 12V–36V, TRUMPF Box S2

Product features

- Easy to exchange 4-sided cutting blades
- Robust and compact shears for the medium power range
- Ideal for continuous use
- Flexibility in curves: for radii from 20 mm

Battery version

- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables

| | |
|---------------------------------------|------------------|
| | |
| Cutter | CR cutter |
| 0127911 set of 4 1264341 set of 10 | 0919761 set of 2 |

| Consumables | | |
|--------------------------|-------------------|--------------------|
| Cutter | set of 4, 0127911 | set of 10, 1264341 |
| CR cutter | | set of 2, 0919761 |
| Accessories | | |
| Hex head wrench | SW 4 | 0023065 |
| Hex head wrench | SW 2,5 | 0067822 |
| TRUMPF Box S1 (electric) | | 1763681 |

| Additional for battery version | |
|--------------------------------|---------|
| Battery 18V LiHD 4 Ah | 2598811 |
| Charger LG 12V–36V DE / CH | 2272666 |
| Charger LG 12V–36V GB | 2275871 |
| Charger LG 12V–36V USA | 2275872 |
| TRUMPF Box S2 | 1763682 |

TruTool S 450



| Technical data | | |
|---------------------------------|-------|-----------|
| Max. sheet thickness | | |
| Steel 400 N/mm ² | mm | 4.5 |
| Steel 600 N/mm ² | mm | 3.5 |
| Steel 800 N/mm ² | mm | 2.5 |
| Aluminium 250 N/mm ² | mm | 5 |
| Working speed up to | m/min | 6 |
| Start hole diameter | mm | 75 |
| Smallest radius | mm | R 35/L 25 |
| Rated input power | W | 1700 |
| Weight | kg | 6.2 |
| Length/width | mm | 334/280 |

Included accessories

Cutter (integrated), hex head wrench SW 5 mm, hex head wrench SW 2 mm, feeler guide, grease gun G1, TRUMPF Box M2

Product features

- Easy to exchange 2-sided cutting blades
- Robust cutting table specifically developed for thick sheet metal – excellent choice for work with stainless steel
- Height of cutters can be adjusted without using tools. Can be individually adapted to the sheet thickness.
- The bow handle ensures safe machine operation and ease of use
- Flexibility in curves: for radii from 35 mm

Consumables

| | |
|------------------|-----------------|
| | |
| Cutter | CR cutter |
| 0140451 set of 2 | 140452 set of 2 |

| Consumables | | |
|-------------------------------|-----------------|-------------------|
| Cutter | | set of 2, 0140451 |
| CR cutter | | set of 2, 0140452 |
| Lubricating grease G1 | grease gun 70 g | 1369906 |
| Lubricating grease G1 | 25 g | 0344969 |
| Lubricating grease G1 | 900 g | 0139440 |
| Accessories | | |
| Hand handle | | 0139602 |
| Feeler guide | | 0056856 |
| Working station with stand | | 0918382 |
| Working station without stand | | 0979371 |
| Stand | | 0003677 |
| Hex head wrench | SW 2 | 0002946 |
| Hex head wrench | SW 5 | 0373324 |
| TRUMPF Box M2 | | 1770890 |



Extended warranty

Extend the standard warranty of your machine to a 5-year warranty. Completely free of charge. The fastest and most convenient method of registering and getting the 5-year warranty is to go to www.trumpf.com/s/warranty-powertools. Our rechargeable batteries have a 3-year guarantee. There's no restriction on charging cycles and no need to register.

Maschine/Machine

Akku/Battery

5 Jahre Garantie
Years warranty

3 Jahre Garantie
Years warranty

Legend

You can find the symbols on the machine pages

- 12V LiHD**
LiHD Technology
Battery-powered machines with 12V drive.
- 18V LiHD**
LiHD Technology
Battery-powered machines with 18V drive.
- BL Motor**
Brushless motor
Low-wear and tear motor for maximum longevity.
- Quick & Easy**
Quick & Easy
Quick and easy tool change.
- 2x**
Several times rotatable
The cutters can be turned twice and ensure a long service life.
- 4x**
Several times rotatable
The cutters can be turned 4 times and ensure a long service life.
- 2x**
Turnable and regrindable several times
Cutting tools up to 2-fold turnable and regrindable. For long service life.
- 4x**
Turnable and regrindable several times
Cutting tools up to 4-fold turnable and regrindable. For long service life.
- TruTool**
Low-vibration
Minimal vibration values and highest user friendliness.
- Rotating punch**
Ensures regular wear and long service life.
- Light-weight**
Low machine weight for low-fatigue work.
- Integrated lubrication**
For a constant cutting quality and long tool service life.
- Quick-acting brake**
Safe working due to fast tool stop.
- Softgrip**
Ensures optimum and convenient machine control and minimizes vibration.
- Speed governor**
Adjustable speed for material-specific working and perfect results (only for 230 V machines).
- Smooth start**
Ergonomic work through smooth starting.
- Overload protection**
Protects the motor from over-heating.
- Restart protection**
Prevents unwanted starting after power interruptions.
- Optimum protection**
Avoidance of hazardous dust.
- Safety clutch**
Safe working by decoupling the power unit in case of unexpected tool stop.

| Overview TRUMPF Boxes and inserts | | | | | | | |
|--------------------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|--------|--------------|
| Type | S1 | S2 | M2 | M3 | L2 | Insert | Order number |
| Order number | 1763681 | 1763682 | 1770890 | 1770951 | 1763686 | | |
| External dimensions HxWxL mm: | 105 x 396 x 296 | 158 x 396 x 296 | 158 x 496 x 296 | 210 x 496 x 296 | 158 x 596 x 396 | | |
| Internal dimensions HxWxL mm: | 75 x 383 x 273 | 128 x 383 x 267 | 128 x 483 x 267 | 180 x 483 x 267 | 124 x 545 x 330 | | |
| Weight kg: | 1.3 | 1.5 | 1.9 | 2.1 | 3.4 | | |
| Electric machines | | | | | | | |
| TruTool C 250 | X | | | | | S 102 | 1771093 |
| TruTool S 250 | X | | | | | S 102 | 1771093 |
| TruTool S 450 | | | X | | | M 202 | 1771097 |
| TruTool N 200 | X | | | | | S 102 | 1771093 |
| TruTool N 350 | | | | X | | M 201 | 1771096 |
| TruTool N 500 | | | | X | | M 201 | 1771096 |
| TruTool N 700 | | | | | X | L 201 | 1771102 |
| TruTool PN 200 | X | | | | | S 102 | 1771093 |
| TruTool PN 201 | | | X | | | M 205 | 2282145 |
| TruTool F 125 | X | | | | | S 102 | 1771093 |
| TruTool F 140 | | X | | | | S 201 | 1771099 |
| TruTool F 300 | | | | X | | M 301 | 1771100 |
| TruTool F 301 | | | | X | | M 301 | 1771100 |
| TruTool TKA 700 | | | | X | | M 203 | 1771098 |
| TruTool TKF 700 | | | | X | | M 201 | 1771096 |
| TruTool FCN 250 | X | | | | | S 102 | 1771093 |
| Battery machines | | | | | | | |
| TruTool C 160 | | X | | | | S 202 | 2578290 |
| TruTool C 200 | | X | | | | S 204 | 2578313 |
| TruTool C 250 | | X | | | | S 204 | 2578313 |
| TruTool S 114 | | X | | | | S 202 | 2578290 |
| TruTool S 160 | | X | | | | S 202 | 2578290 |
| TruTool S 250 | | X | | | | S 204 | 2578313 |
| TruTool N 160 / N 160 with extension | | X | | | | S 203 | 2578312 |
| TruTool N 200 | | X | | | | S 204 | 2578313 |
| TruTool PN 200 | | X | | | | S 204 | 2578313 |
| TruTool PN 201 | | | X | | | M 207 | 2578315 |



| Overview packaging | | | | |
|-------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Type | Carrying case 2277078 | Carrying case 1798090 | Carrying case 2614044 | Carrying case 2398010 |
| Order number | 550x670x240 | 460x270x550 | 460x200x570 | |
| External dimensions HxWxL mm: | 5.2 | 4.3 | 5.2 | 5.2 |
| Weight kg: | | | | |
| TruTool N 1000 | X | | | |
| TruTool TPC 165 | | X | | |
| TruTool TF 350 | | | X | |
| TruTool TKA 1500 | | | | X |
| TruTool TKF 1500 | X | | | |

Noise and vibrations Information

Measured values determined according to EN 60745

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period. An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Noise and Vibrations Information

| Type | Vibration emission value ah (vector sum of three directions) ah [m/s ²] | Uncertainty for vibration emission value k [m/s ²] | A-assessed sound pressure level Lpa [dB(A)] | A-assessed sound power level Lwa [dB(A)] | Uncertainty for noise emission values k [dB] |
|---------------------------------------|--|---|--|---|---|
| Electric machines | | | | | |
| TruTool C 250 (2B1) | 17,5 | 7,3 | 80 | 91 | 3 |
| TruTool S 250 (2A1) | 20,2 | 6,0 | 80 | 91 | 3 |
| TruTool S 450 (3A1) | 8,8 | 1,5 | 105,2 | 116,2 | 2,5 |
| TruTool N 200 (2A1) | 5,2 | 1,5 | 80 | 91 | 3 |
| TruTool N 350 (3A1) | 6,9 | 2 | 105,2 | 116,2 | 2,5 |
| TruTool N 500 (3A1) | 10,9 | 1,5 | 105,2 | 116,2 | 2,5 |
| TruTool N 700 (2A1) | 12,5 | 2 | 100,4 | 111,4 | 3 |
| TruTool N 1000 (3B1) | 12,8 | 3,6 | 91 | 102 | 3 |
| TruTool PN 200 (2A1) | 7,3 | 1,5 | 80 | 91 | 3 |
| TruTool PN 201 (2A1) | 5,9 | 1,5 | 80 | 91 | 3 |
| TruTool TPC 165 (2A1) | 2,8 | 1,5 | 107 | 118 | 4 |
| TruTool F 125 (2A1) | 3,8 | 1,4 | 80 | 91 | 3 |
| TruTool F 140 (2A1) | ≤ 2,5 | 1,5 | 80 | 91 | 3 |
| TruTool F 300 (2A1) | < 2,5 | 1,5 | 80 | 91 | 3 |
| TruTool F 300 (3B1) with 1700 W motor | 1,2 | 1,8 | 85 | 96 | 3 |
| TruTool F 301 (2A1) | ≤ 2,5 | 1,5 | 80 | 91 | 3 |
| TruTool TF 350 (3A1) | 2 | 1,5 | 73 | 84 | 3 |
| TruTool TKA 700 (1A1) | 4,1 | 1,5 | 93,8 | 105 | 2,5 |
| TruTool TKA 1500 (1A1) | 5,7 | 1,5 | 90 | 101 | 3 |
| TruTool TKF 700 (3A1) | 14,9 | 1,5 | 84 | 95 | 3 |
| TruTool TKF 1500 (4A1) | 12,1 | 2,5 | 87 | 98 | 1,5 |
| TruTool TKF 1500 (4B1) | 12,1 | 2,5 | 87 | 98 | 1,5 |
| TruTool FCN 250 (1A1) | 5,2 | 1,5 | 80 | 91 | 3 |
| TruTool TSC 100 (3A1) | 4,7 | 1,5 | 91 | 102 | 3 |

| Noise and vibration information | | | | | |
|------------------------------------|---|--|---|--|--|
| Type | Vibration emission value ah (vector sum of three directions) ah [m/s ²] | Uncertainty for vibration emission value k [m/s ²] | A-assessed sound pressure level Lpa [dB(A)] | A-assessed sound power level Lwa [dB(A)] | Uncertainty for noise emission values k [dB] |
| Battery machines | | | | | |
| TruTool C 160 (2A5) | 6,0 | 1,5 | 67 | 78 | 3 |
| TruTool C 160 (2B5) | 6,0 | 1,5 | 67 | 78 | 3 |
| TruTool C 200 (2A5) | 7,4 | 1,5 | 69 | 80 | 3 |
| TruTool C 250 (3B5) | 8,5 | 1,5 | 69 | 80 | 3 |
| TruTool S 114 (2A5) | 5,4 | 1,5 | 70 | 81 | 3 |
| TruTool S 160 (2A5) | 7,6 | 1,5 | 69 | 80 | 3 |
| TruTool S 250 (3A5) | 11,8 | 1,5 | 71 | 82 | 3 |
| TruTool N 160 (2A5) | 10 | 1,5 | 90 | 101 | 3 |
| TruTool N 160 (2A5) with extension | 10 | 1,5 | 90 | 101 | 3 |
| TruTool N 200 (3A5) | 6,3 | 1,5 | 96 | 107 | 3 |
| TruTool PN 200 (3A5) | 7,2 | 1,5 | 93 | 104 | 3 |
| TruTool PN 201 (3A5) | 5,8 | 1,5 | 94 | 105 | 3 |
| TruTool TF 350 (3A5) | 2 | 1,5 | 73 | 84 | 3 |

General terms and conditions

Delivery terms

For the delivery of the products listed in this brochure, the relevant valid terms and conditions of delivery are standard.

Warranty

For TRUMPF electric and cordless power tools, the term of liability is 12 months as of the date of invoice. Damages that are traced back to natural wear and tear, overstress or improper use of the machine are excluded from the warranty. Damages that occur due to material or manufacturing defects or errors will be handled by a replacement delivery or repaired free of charge. Claims can only be accepted if the device is sent back to your TRUMPF dealer without having been disassembled.

ISO certification

All electric and cordless-operated tools produced in our production facilities are certified according to ISO 9001.

Nominal voltages

In general, the corresponding country models are available for all machines. Please contact your TRUMPF sales office for additional details.

Subject to changes

We reserve the right to change data as well as correct mistakes and print errors; liability for such is excluded. Technical data, in particular, are subject to change without prior notification. Individual features may differ depending on country-specific issues.

CE conformity

All electric and cordless-operated tools in this catalogue adhere to the provisions of the respectively relevant EU directives.

Service

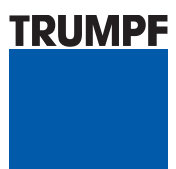
TRUMPF offers worldwide repair service centers. Please contact your regional sales office so that repairs can be made by our trained specialists.

Operating manuals as well as spare parts lists are delivered along with the machines. If these documents are lost, replacements are available for download at www.trumpf-powertools.com.

Please use only original spare parts as well as original accessories from TRUMPF. This guarantees trouble-free machine use and, in case of a claim, acceptance of your warranty claim.

TRUMPF is certified according to ISO 9001
(further informations see: www.trumpf.com/s/quality)

Order no. 1272249_2022_04 – subject to change



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